Device GIGAtronic TWD on the base of PLC Schneider Electric

GIGAtronic TWD serves for:

- Monitoring and registration of parameters of the crane according to ISO 12482-1
- Protection against overloading and unloading, control of lifting
- Technological weighing the load by means of tensiometer sensors
- Positioning of the travel mechanisms

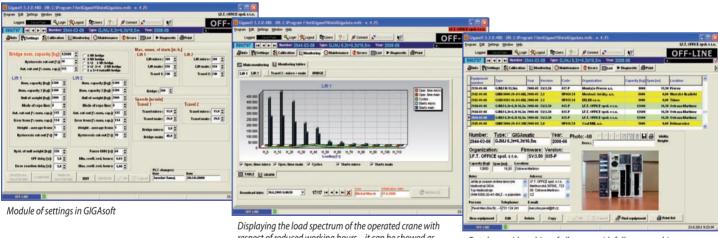
GIGAtronic with software **GIGAsoft** offers following standard functions:

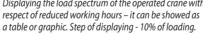
- Storing all cranes' data in a sophisticated database
- Adjusting an optional overload limit for the crane girder and the hoists 1 and 2
- Easy two-step calibration with automatic calculation of the limit
- Working time for the monitored drives
- Number of switching-on for all monitored drives
- Number of working cycles for the main and axillery lifting mechanisms
- Data of the load spectrum for the crane (hoist), including calculation of reduced working hours
- Maintenance intervals for different parts of the crane, including signalization with using the visualization software
- · History of overloads and alarms with real data and time
- Displaying the status of the remote inputs and outputs
- Displaying the actual weight on the large-screen segment display
- Photo archive for every new application in the database (for example, photos of production plates, a general view of the crane etc.)
- Wireless print of weight protocols, incl. sophisticated database (for example, the name of the firm, date, time, gross and net weight, tare)



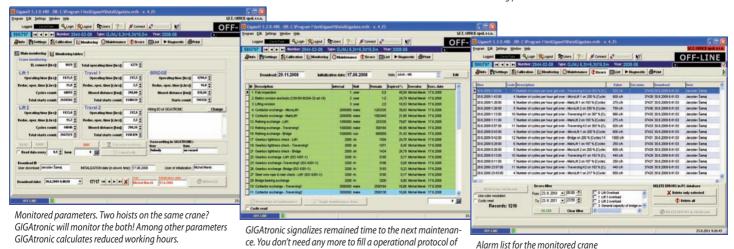
GIGAtronic TWD

Examples of GIGAsoft screens:





Database with archive of all cranes with full text searching, including photo documentation.

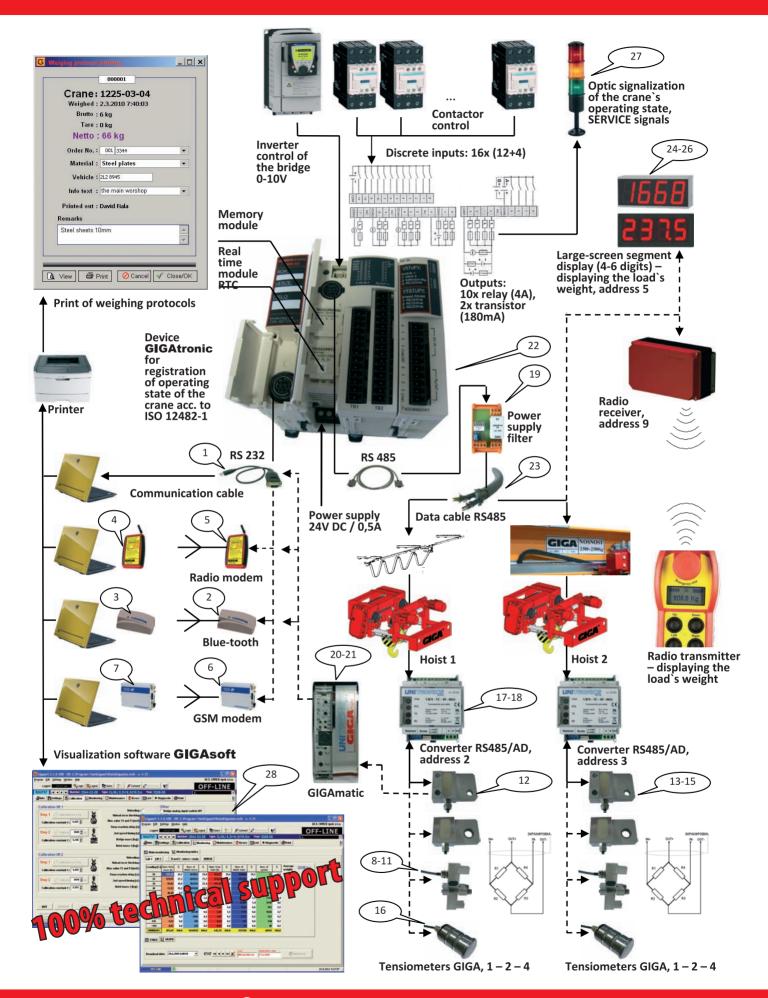


the crane. GIGAtronic will perform it instead of you by itself

in real time.



BLOCK SCHEME of GIGAtronic





Modular system **GIGAtronic** can consist of the next components:

Communication:

- Comm. cable PC-GIGAtronic 10m (Minidin8 / COM9)
- Bluetooth for GIGAtronic, outreach 10m
- Bluetooth for PC, in USB port, outreach 10m
- GIGA-DECT-PC radio modem (868MHz) for PC, in USB port, outreach 1,0km
- GIGA-DECT-PLC radio modem (868MHz) for GIGAtronic, outreach 1,0km
- GSM modem for connection to GIGAtronic (SIM card GO)
- 7. GSM modem for connection to PC (SIM card GO)

The Rope Tensiometers with cover IP65 for the hoists GSM:

- 8. Rope tensiometer 1L001/5 for the rope Ø5mm, power 4kN
- Rope tensiometer 2L001/9 for the rope Ø9mm, power 12,5kN
- 10. Rope tensiometer 3L001/11- for the rope Ø11mm, power 32,5kN
- 11. Rope tensiometer 4L001/14- for the rope Ø14mm, power 32,5kN

Tensiometers installed in the rope holder, IP65, for the hoists GHM:

- 13. GN-0700-061-S for hoists GHM 3200-5000, power 12,5kN
- 14. GN-0800-061-S for hoists GHM 6300-12500, power 31,25kN

12. GN-0700-061-S for hoists GHM 800-3200, power 8kN

Vizualization software for Windows XP-VISTA-W7:

24. XDM15/4 display 4-digit, high 56mm - IP23 25. XDM15/5 display 5- digit, high 56mm - IP23

26. XDM17/6 display 6- digit, high 101mm - IP55

27. Light column for GIGAtronic IP 43 with LED

Converter Tensiometers (mV) / RS485 (Modbus)):

18. MPST-3V01M converter for voltage 24V AC

GIGAmatic for the hoists:

RS232 / RS485)

24V / 230V AC

GIGAtronic for the bridge cranes:

RS485 flexible -35° to $+70^{\circ}$ C

24V DC - RS485 Modbus

17. MPST-3V01M/230V converter for voltage 230V AC

19. MSF2 power supply filter for GIGAtronic with RJ45

20. URM-TP-85-0024 GIGAmatic for voltage 24V AC 21. URM-TP-85-0230 GIGAmatic for voltage 230V AC

28. GIGAsoft - software for downloading and storing data from GIGAtronic and GIGAmatic

Technological weighing and displaying the actual load weight on the

an used tensiometer 1-2% from nominal capacity (or less).

large-screen 4-5-6 digit display. Accuracy of weighing in dependence on

22. GIGAtronic TWD02 - 24V DC (16xLI INPUT / 12xLO OUTPUT /

23. Li12YC11Y(2x(2x0,25C12Y))mm2 - communication cable for

Segment large-screen display and extern signalization:

15. GN-0900-070S for hoists GHM 16000-25000, power 62,5kN 16. D95F375P-001 - pin for hoists GHM 32000-50000, power 375kN

Features of GIGAtronic

- Complete monitoring for two hoists installed on the same bridge crane
- Signals from tensiometer sensors are transferred through serial communication RS 485, thanks to which electromagnetic disturbance are significantly eliminated
- Basic model has 16 discrete inputs, 10 discrete and 2 transistor outputs, and can be enlarged by further I-O modules (up to 7pcs) with optional number of inputs and outputs 8-16-32.
- Indication of status by means of LED diodes
- Control of frequency inverters by means of RS 485 Modbus
- Automatic restart in case of communication outage
- Communication RS 232 by means of connection cable or wireless communication through GSM modem, Bluetooth, WiFi, Radiomodem
- Wires are connected by means of the connector terminal
- Real Time Module RTC
- It is possible to connect the large-screen segment display for displaying the load weight through RS 485
- Analogue control (4-20mA / 0-10V) of lifting speed according to actual workload
- Memory for 300 alarm messages with real time and date
- Automatic logging in a firm memory EEPROM
- Precise evaluation of operating cycles according to FEM 9.682
- Minimal sizes 70x90x95mm
- Communication with a PC by way of vizualization software GIGAsoft
- All cranes which are already operated and which are equipped with GIGAtronic can be additionally equipped with radio remote control with weight displaying



Interactive help for separate modules of the program



Radio modem GIGAmodem PC, One Master modem connected to PC can communicate with up to 10 SLAVE modems installed on cranes which can be remote up to 1,0 km.

GIGA



Displaying of Inputs/Outputs and remote access state





Tensiometric overload cut-out GIGAmatic

For less demanding applications, you can use the device GIGAmatic

Tensiometric overload cut-out GIGAmatic serves for:

- protection of the lifting mechanism against overloading
- weighing the load and visualization of it in PC.
- monitoring of operational and reduced working time of the lifting mechanism
- adjusting the time delay after switching on to the high lifting speed
- switching over to the Static Test mode

GIGAmatic with software **GIGAsoft** standardly offers the following functions:

- Stores history of events in the memory EEPROM which enables to store data even without extern power supply for the period of min. 10 years
- Further, enables to:

overrun of the adjustable load limit control connection of a tensiometric sensor switching over to the mode "static test" through logical input (key, button,...) calibrate the tensiometric sensor by means of hardware buttons TL1 and TL2 switching off the safety relay at overloading

• Besides of that, registers:

working time of the hoist working time of the lifting mechanism reduced working time of the lifting mechanism number of switching-on of the lifting brake



GIGAmatic

Types of tensiometers used with GIGAtronic and GIGAmatic:



Tensiometer most frequently used for cranes GIGA. This tensiometer has to be installed into a firm rope holder. It is usually used for the hoists types GHM, GHF



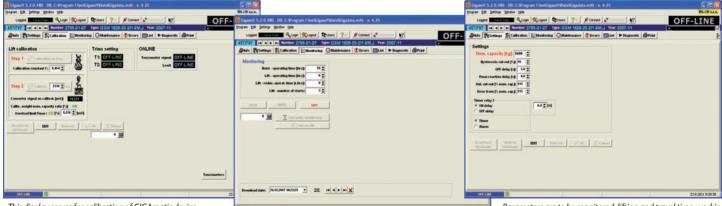
This tensiometer is designed for installation on the rope. It is usually used for the hoists type GSM



 ${\it Tensiometer pins are usually used for winches.}$

On your request we can develop even other types of tensiometers.

Samples of screens of GIGAsoft for GIGAmatic:



This display serves for calibration of GIGAmatic device.

Input parameters in GIGAmatic are to be set in the same way as in GIGAtronic – by means of visualization.

Parameters are to be monitored: lifting and travel time, working hours converted into reduced working hours according to real workload of the lifting mechanism, number of switching-on for a lifting mechanism or a brake.

Demanded customers for whom not only reliability and safety of operation but complete set of functions and services are important, will choose the device

GIGAtronic!

